



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

SF
D5565-9

Job Sheet 169005

Accounting Job RD17-1054-01



Part No: D5565-9

Job Qty: 1 ea

Part Name: Middle Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/28/17

Job Tracking No:

Due Date: 12/15/17

Created By: Mario Poulin

Type: R+D

Description:

Ship Via:

PRELIMINARY ISSUE

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/14/17	0.00	0.00	Start Up Small Fab-4		SB
100	Brake NC	1 pcs		12/15/17	0.00	0.25	Brake NC 1		SB
110	QC	1 pcs		12/15/17	0.00	0.00	QC5		PO 18-05-13
120	Packaging	1 pcs		12/15/17	0.00	0.00	Packaging3-2		21
130	QC21-SA	1 Ea		12/15/17	0.00	0.00	QC21		9-89 MAY 24 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D5564-3	1	0	0	0

on production 507777

Part Specifications

Specifications could not be found.

Plex 11/28/17 4:28 PM dart.poulin.mario



Container No: S072443



Part: D5565-9

Job No: 169005

Serial No/Batch: S072443

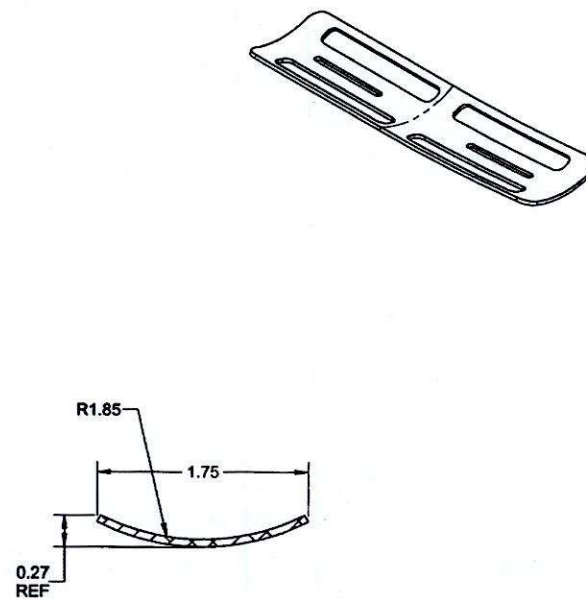
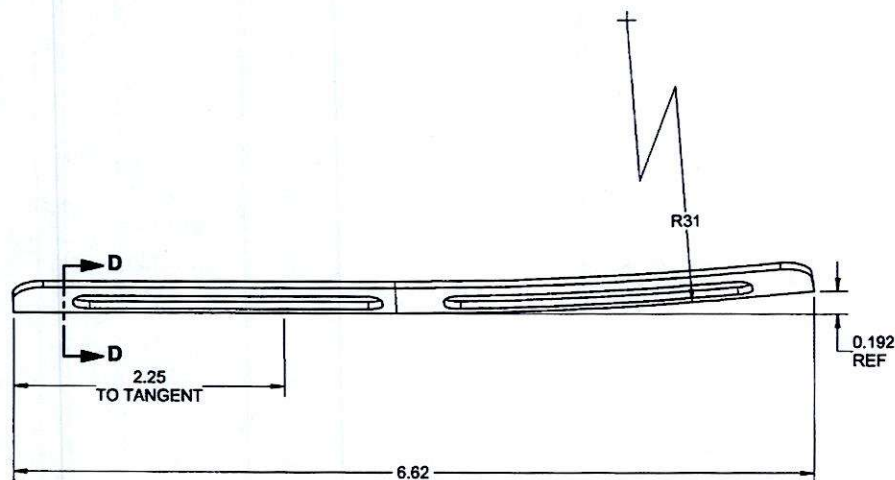
Revision: A

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/17/18

POSITIVE RECALL
EFFECTIVE NOV 28 2017
RELEASED DAS AUTH
9 DATE 18-05-13
@ Rev A per ECN 18-723



D5565-9 MIDDLE SPACER

NOTES:

- 1) MATERIAL: MAKE FROM D5564-3F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.21 lbs

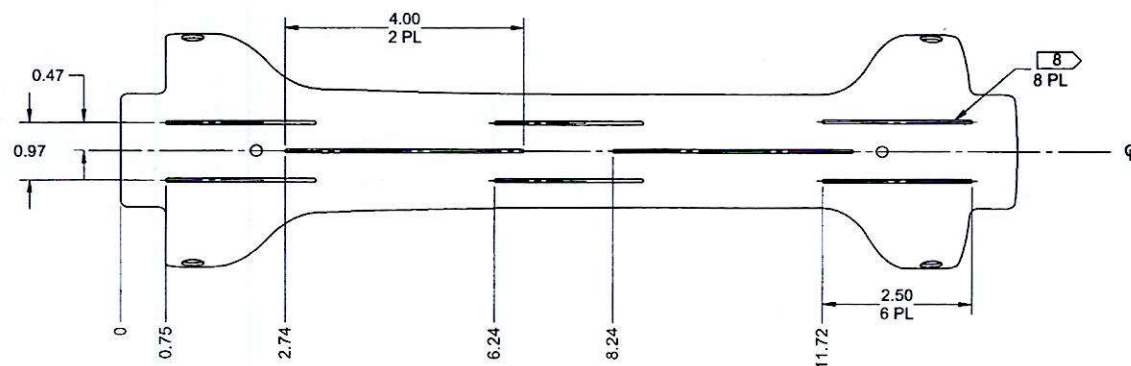
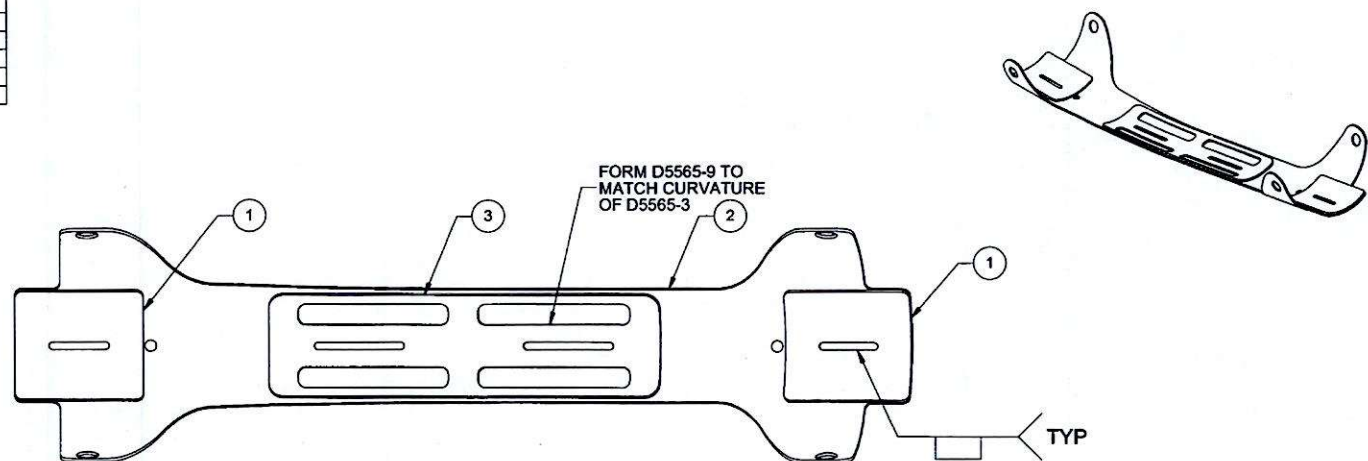
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2018 MAY 03

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DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	RF	DRAWING NO.	REV. A
MFG. APPR.	DD	D5565	SHEET 7 OF 7
APPROVED	DSW	TITLE	SCALE
DE APPR.	DS	WEARPLATE	NTS
DATE	17.10.05	COPYRIGHT © 2017 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

ITEM	QTY	P/N	DESCRIPTION
	X	D5565-043	WEARPLATE ASSY
1	2	D5564-5	SPACER
2	1	D5565-3	WEARPLATE
3	1	D5565-9	MIDDLE SPACER



D5565-043 WEARPLATE ASSY

NOTES:

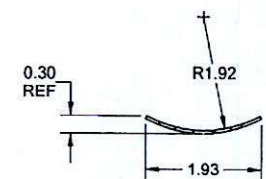
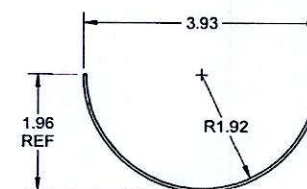
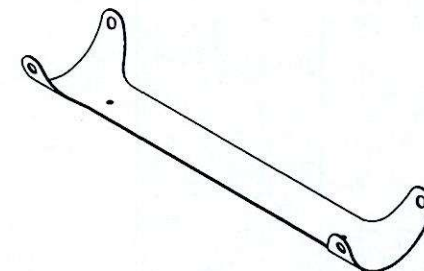
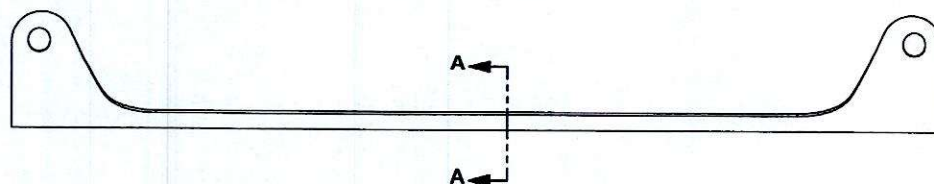
- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.90 lbs
- 8) BUILD UP HARD SURFACING 0.06 - 0.13 THICK USING 8259 ROD PER QSI 004 SECTION 4.5 (AUTOMATIC WELDING) OR BUILD UP HARD SURFACING 0.06 - 0.13 THICK USING 2059B ROD PER QSI 004 SECTION 4.1 (MANUAL WELDING)
- 9) COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING 0.02 - 0.04 THICK PER DART QSI 005 4.9

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SECTION A-A

D5565-1 WEARPLATE

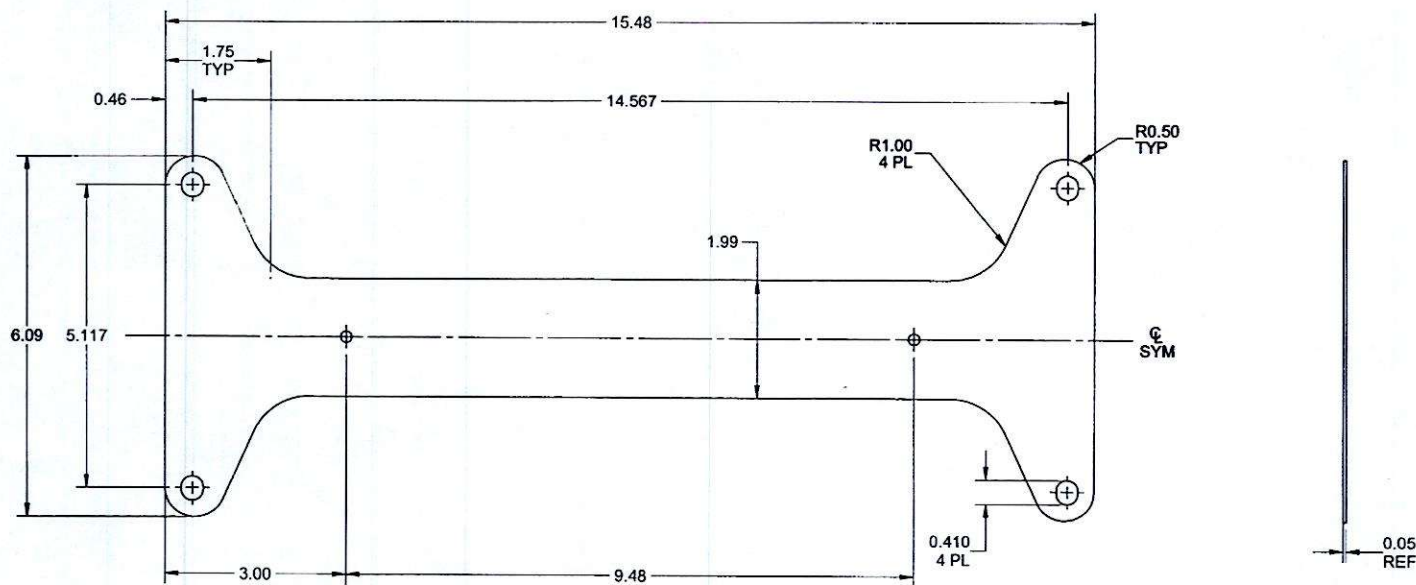
NOTES:

- 1) MATERIAL: MAKE FROM D5565-1F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.61 lbs

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D5565-1F FLAT PATTERN

NOTES:

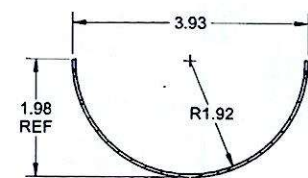
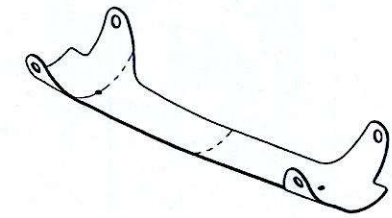
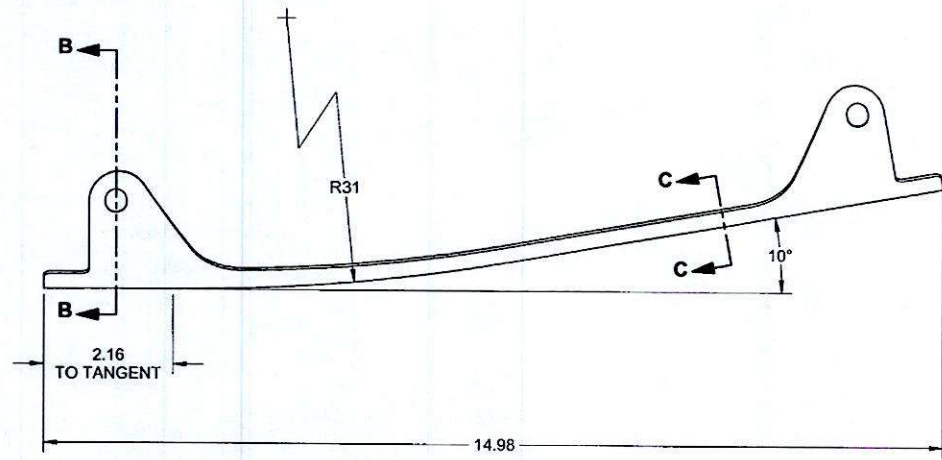
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET 18 GAUGE (0.050 THK)
PER AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240
REF DART SPEC M304S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.61 lbs
- 8) ALL NON DIMENSIONED FEATURES CONTROLLED BY D5565-1F.DXF REV. A

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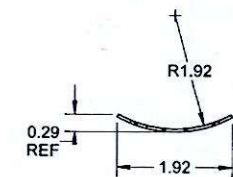
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DE APPR.	DS	WEARPLATE	NTS
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SECTION B-B



SECTION C-C

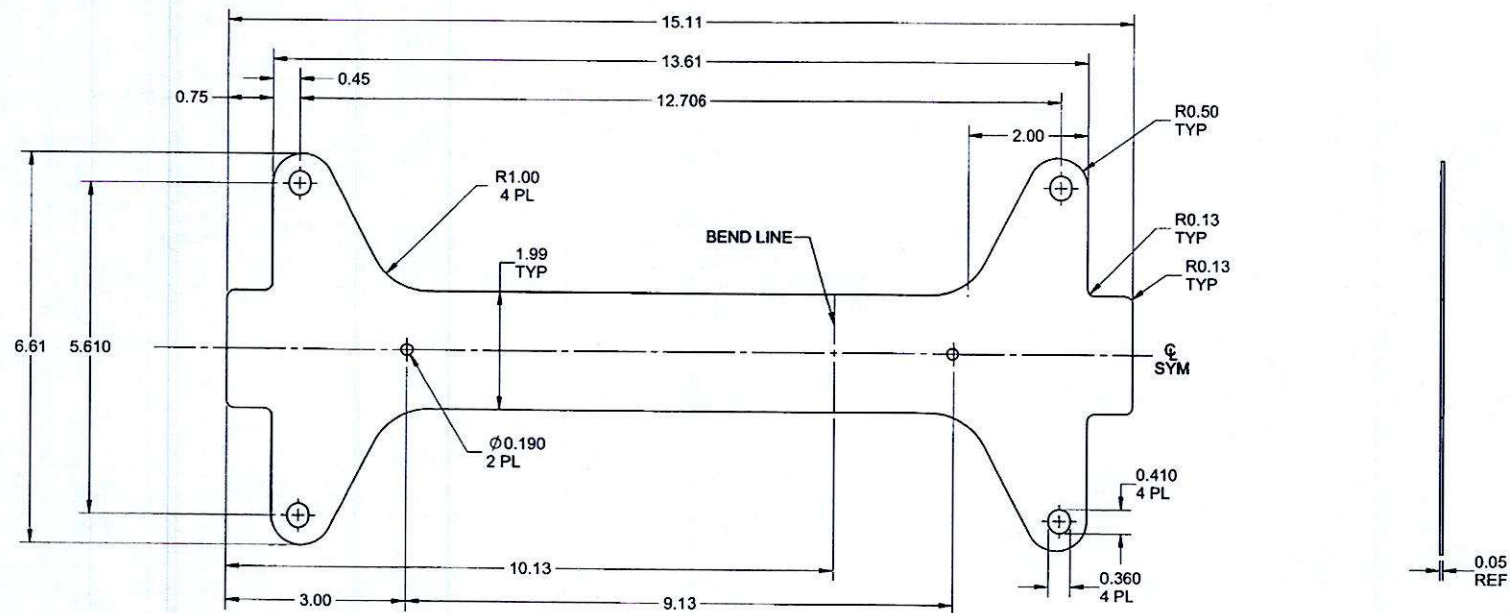
D5565-3 WEARPLATE

- NOTES:**
 1) MATERIAL: MAKE FROM D5565-3F
 2) FINISH: NONE
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: NONE
 7) WEIGHT: 0.62 lbs

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D5565-3F FLAT PATTERN

NOTES:

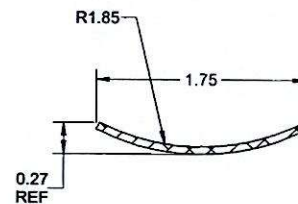
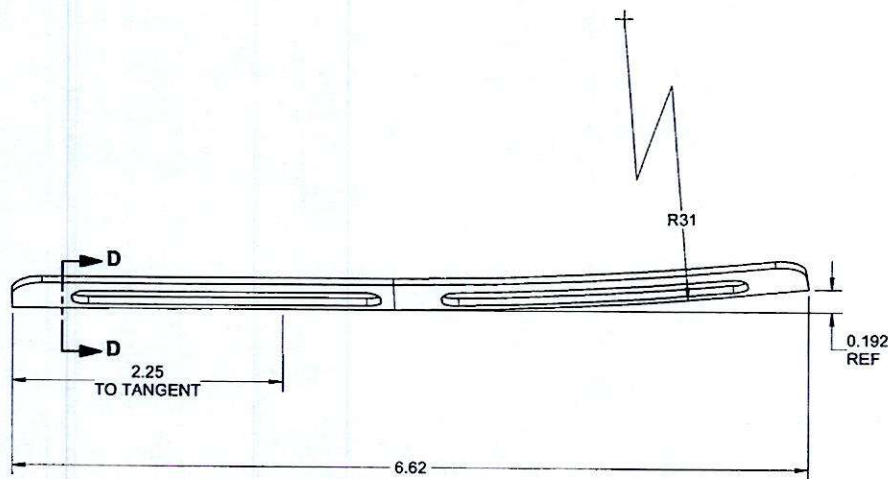
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET 18 GAUGE (0.050 THK)
PER AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240
REF DART SPEC M304S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.08 lbs
- 8) ALL NON DIMENSIONED FEATURES CONTROLLED BY D5565-3F.DXF REV. A

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SECTION D-D

D5565-9 MIDDLE SPACER

NOTES:

- 1) MATERIAL: MAKE FROM D5564-3F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.21 lbs

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